



**MATERIAL
WIZARD™**

MAGIC SOLUTIONS REAL RESULTS

Examid® PA610 CF30

Technical DataSheet | Supplied by Material Wizard

Examid® PA610 CF30 by Material Wizard is a high-performance carbon fiber reinforced polyamide 610 compound that offers a unique balance of **exceptional mechanical strength** and **extremely low moisture absorption**. Compared to conventional PA6 and PA66-based materials, this grade exhibits **remarkable stability of properties** over time, even in humid or variable environments.

Its dimensional stability, elevated HDT, and excellent strength make it a preferred choice for engineering parts that must retain precise tolerances and performance without the influence of absorbed moisture. This material is ideal where **geometrical accuracy**, **long-term durability**, and **metal substitution** are key.

Technical DataSheet

Product Type

PA (Polyamide, Nylon) >

PA 610 CF (carbon fiber filled)

Applications/ Recommended for

Injection Molding >

High-stress Mechanical Parts
Metal Replacement**Key Features**

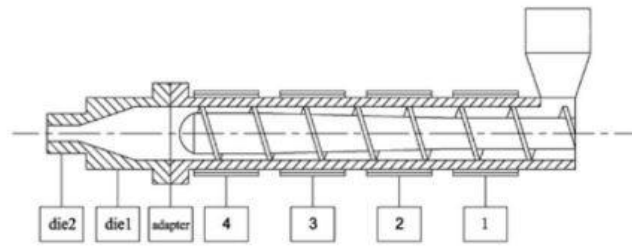
Extremely low water absorption compared to PA6 and PA66
Excellent dimensional and mechanical stability
Very high strength and stiffness
High HDT (215 °C)
Ideal for moisture-sensitive or tight-tolerance components

Examid® PA610 CF30 Typical Properties

Physical	Value & Unit	Test Condition	Test Method
Density	1.28 g/cm ³	At 23°C	ISO 1183
Carbon fiber content	30%		internal
Melt Volume Flow Rate (MVR)	10 g/10 min	At 275°C, 2.16kg	ISO 1133
Linear Mold Shrinkage, Flow	0.3 %		internal
Temp. of deflection under load (HDT)	215°C	1.8 MPa	ISO 75-2/B
Mechanical	Value & Unit	Test Condition	Test Method
Flexural Modulus	20000 MPa	At 23°C, 2 mm/min	ISO 178
Flexural Strength	280 MPa	At 23°C, 2 mm/min	ISO 178
Impact Strength, Notched Charpy	10 kJ/m ²	At 23°C	ISO 179/1eU
Tensile Strength	190 MPa	At 23°C, 10 mm/min	ISO 527-2
Tensile Strain at Break	3 %	At 23°C, 10 mm/min	ISO 527-2

Processing Recommendations

Processing Conditions > Injection Molding:



	Zone1	Zone2	Zone3	Zone4	Adaptor	Die1	Die2
°C	290	295	300	300	305	310	310

Processing Recommendations > Drying:

Our materials are supplied pre-dried in moisture-guarded bags. However, dry materials will rapidly absorb moisture when exposed to the atmosphere. For recyclable products, it must be dried before processing. It is recommended to dry the material at 130 °C for 4 hours in a circulating air or dehumidified air dryer. The moisture content must be lower than 0.2% before and during processing.

Disclaimer

Standard Disclaimer

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether they are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety and environmental standpoint. Such testing has not necessarily been done by us. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale. All information and technical assistance is given without warranty or guarantee and are subject to change without notice. It is expressly understood and agreed that you assume and hereby release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with patents covering any material or its use. No license is implied or in fact granted under the claims of any patent. Typical Properties data is provided as general information only. Property values are approximate and are not part of the product specifications.

Contact Information

Email: vyekimov@gmail.com
Website: materialwizard.com.ua
Marketplace: polyamide.prom.ua
Phone: + 38 050 323 23 21

